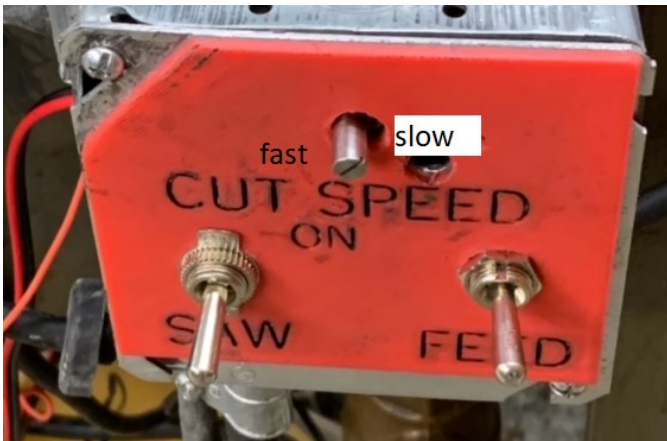


First some pictures of saw controls:

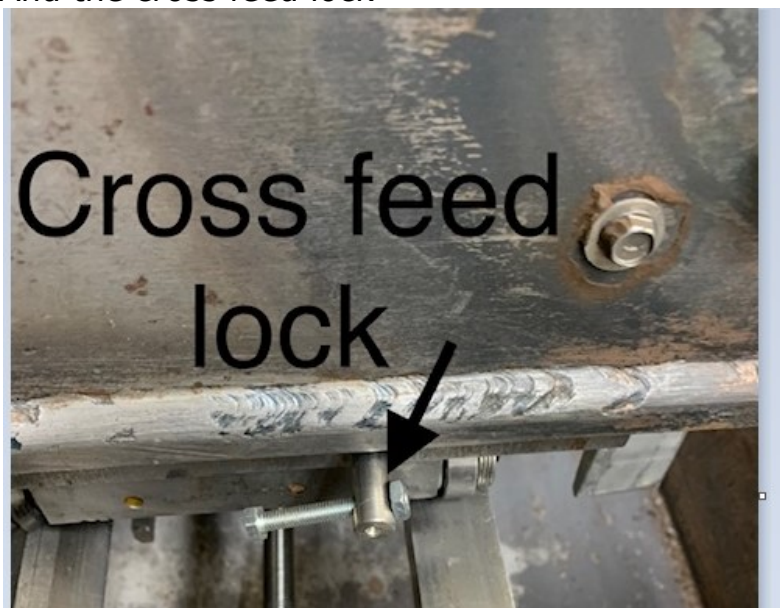
The top controls the direction of the saw. The jog (green) only works when in the "CUT" mode. The LEDs tell you the state.



These control the power to the feed and saw and the speed. To the left is fast to the right is slow.



And the cross feed lock



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1. Ensure the Saw and Feed switches on the front panel are down, and the top cut switch is in the center position.
 2. Adjust the vice forward if necessary.
 - Turn on the feed power.
 - Set the top switch to "Return." Leave it until the rock clears the blade, then switch to "Off."
 3. Mount your rock.
 4. Unlock the cross feed.
 5. Adjust to the desired cut location.
 6. Lock the cross feed.
 7. **Close the lid.**
 8. Set the cut speed (left for fast, right for slow).
 9. Activate the power to the "FEED" on the front panel; the "red Stop led" should illuminate.
 10. Note: If the system remembers a previous setting, turn the "FEED" switch forward and then to the center.
 11. Turn on the power to the saw. (Front Panel)
 12. Once the saw is at the required speed, turn the "FEED" switch by pressing it toward the rear.
 13. After completing the cut , power down the Saw.
 14. With the saw off, open the lid.
 15. The carriage may have returned to the start of the cut; if not, switch to "Return" until the rock clears the blade.

